

D

C

B

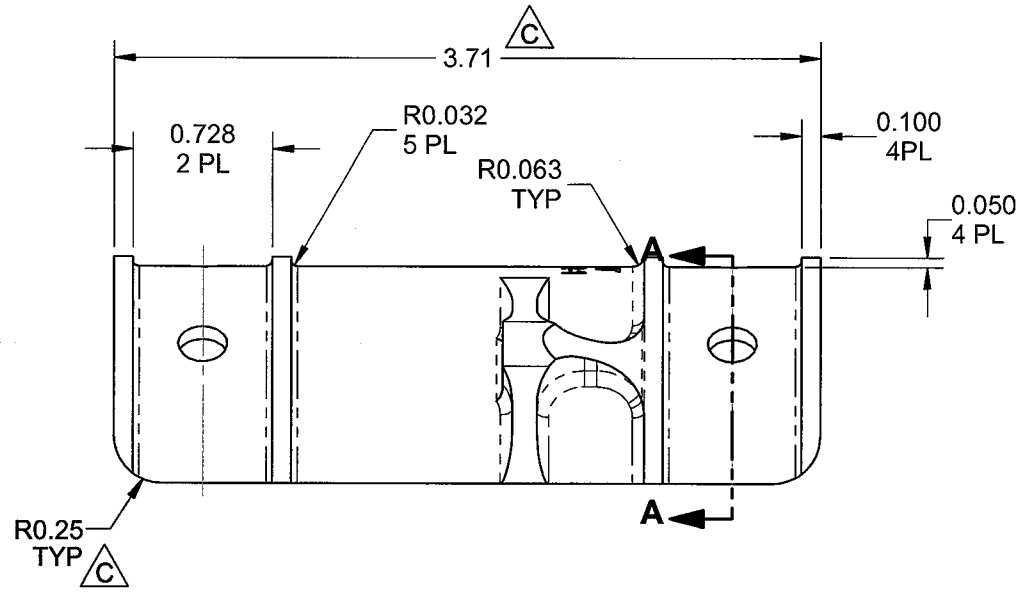
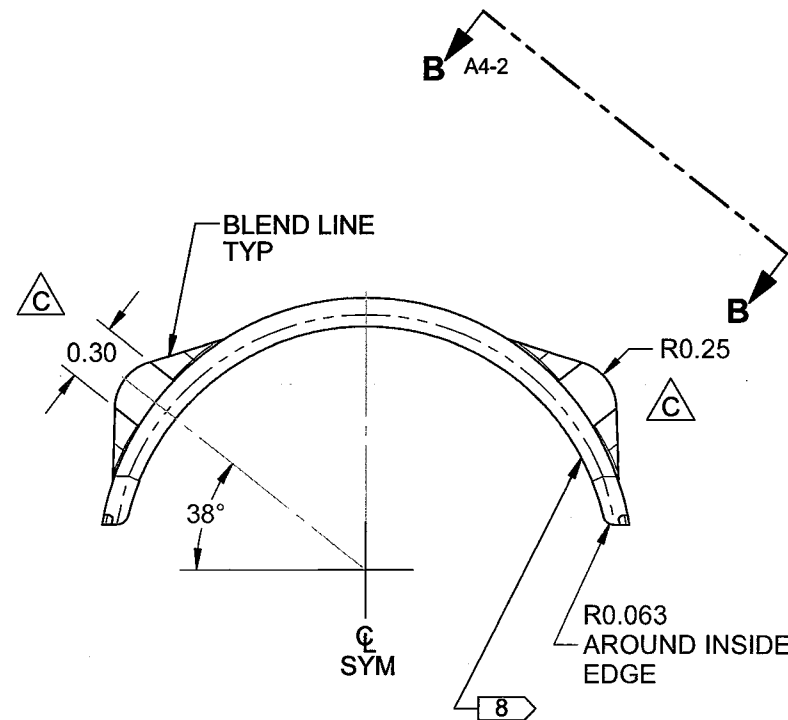
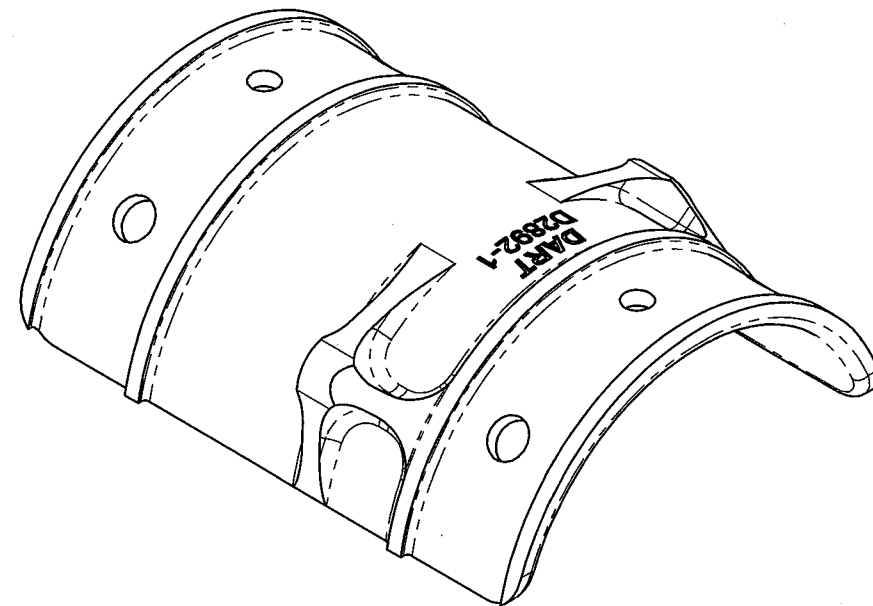
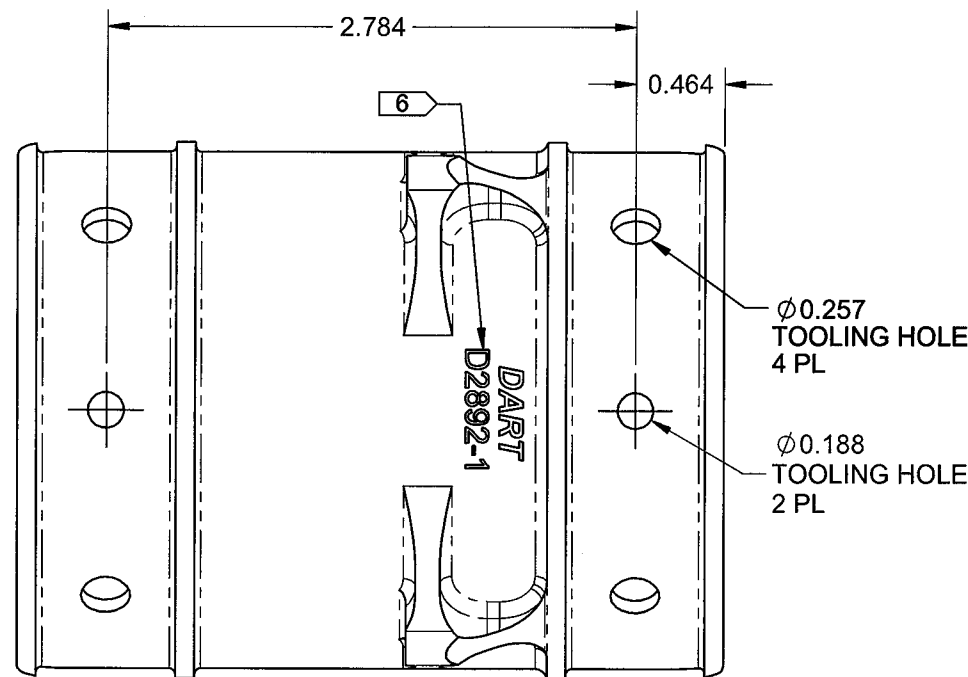
A

D

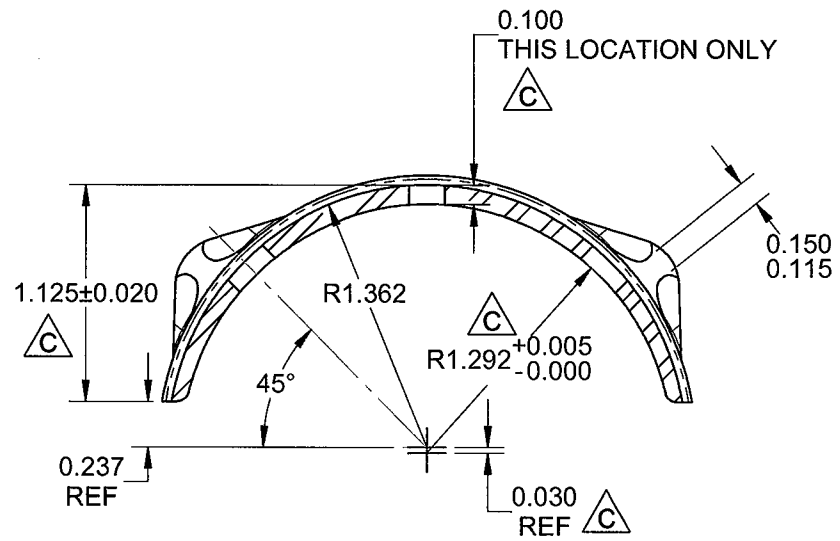
C

B

A



D2892-1 SUPPORT



SECTION A-A

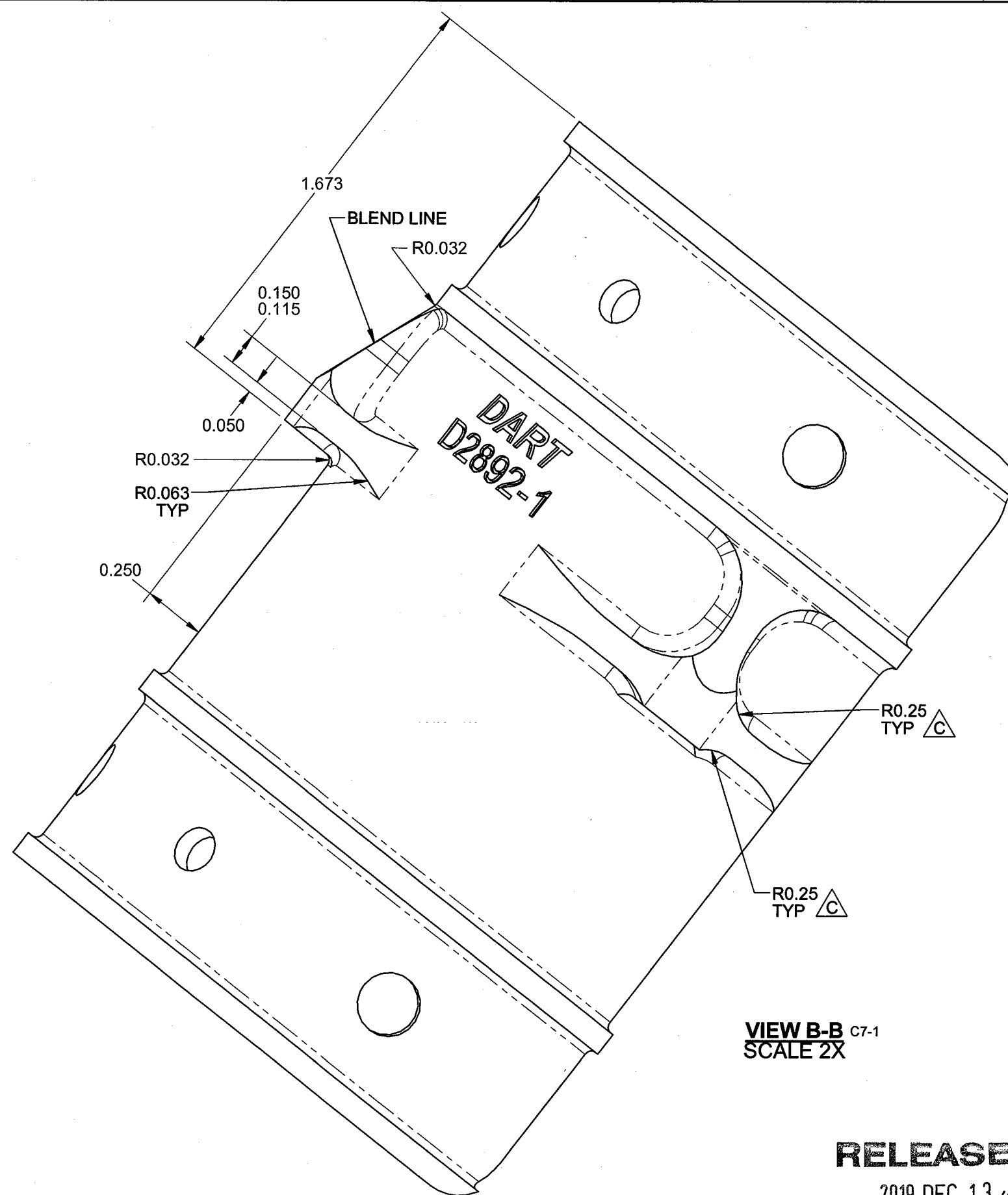
- NOTES:**
- 1) MATERIAL: 17-4 PH STAINLESS STEEL, H900 OR H925 CONDITION
MIN UTS = 170 KSI (38 HRc)
(REF DART SPEC. D6104)
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: "DART" AND P/N IN THIS AREA WITH 0.125 HIGH LETTERING 0.010-0.020 DEEP, PER DART QSI 044 6.3.
 - 7) WEIGHT: 0.39 lbs
 - 8) FOR THE ENTIRE INNER CONCAVE SURFACE: ABRASE SURFACE WITH 400-GRIT SANDPAPER. REMOVE RESIDUE WITH MEK (OR EQUIVALENT). APPLY 0.03" THICK LAYER OF 3M SCOTCH-WELD 2216 B/A ADHESIVE TO MATING SURFACE OF SUPPORT. ALLOW TO CURE FOR 24 HOURS.

RELEASED

2019 DEC 13
ECN 19-1307

APPROVED

C	REDRAW IN SW, CHG BORE (R1.292 WAS R1.262), 3M 2216 NOW 0.03" THICK, OPEN TOLERANCES	CP	19.10.01
B	RMV FINISH, ADD 3M 2216, ADD H925 MAT'L OPTION, UPDATE TOLERANCE	CP	11.07.15
A	NEW ISSUE	CP	00.11.17
REV.	DESCRIPTION	BY	DATE
DESIGN	CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	CP		
CHECKED	MW	DRAWING NO.	REV. C
MFG. APPR.	JFS	D2892	SHEET 1 OF 2
APPROVED	NO	TITLE	SCALE
DE APPR.	CP	Ø2.500 SUPPORT	NTS
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VIEW B-B C7-1
SCALE 2X

RELEASED

2019 DEC 13

APPROVED

DESIGN	CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	CP		
CHECKED	MW	DRAWING NO.	REV. C
MFG. APPR.	JFS	D2892	SHEET 2 OF 2
APPROVED	NO	TITLE	SCALE
DE APPR.	CP	Ø2.500 SUPPORT	NTS
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